

CONCEALED HINGE

STAINLESS STEEL HINGE WITH SOFT STOP SYSTEM



Cod. 610-SS304 / 620-SS304 / 630-SS304

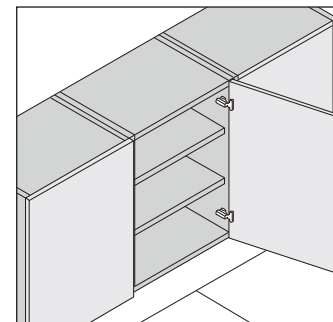
Installation guide

Product

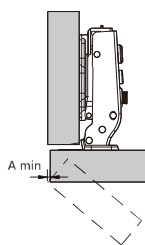


Description

- Opening angle: 104°
- Depth of hinge cup: 7/16"
- Diameter of hinge cup: 1-3/8"
- Range of the door thickness: 5/8"-1"
- Possible drilling distances on the door (K) : 1/8" - 1/4"
- Base: Clip-on

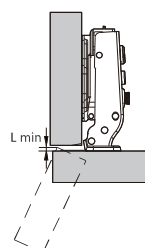


Space needed to open the door



	T=	16	17	18	19	20
K=3	A=	1.1	1.3	1.6	1.9	2.2
K=4	A=	1.0	1.3	1.5	1.8	2.1
K=5	A=	1.0	1.3	1.5	1.8	2.1
K=6	A=	1.0	1.2	1.5	1.7	2.0

- T=Door thickness
- K=Cup hole drilling distance from door edge

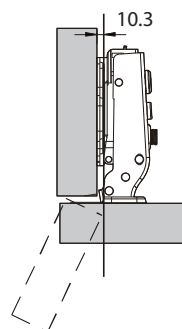


	T=	16	17	18	19	20
K=3	L=	0.0	0.0	0.0	0.0	0.1
K=4	L=	0.0	0.0	0.2	0.6	1.0
K=5	L=	0.2	0.6	1.0	1.5	1.9
K=6	L=	1.1	1.5	1.9	2.4	2.8

- The above values are calculated on the assumption that the doors have square edge.
- They are reduced if the doors have radiused edges.

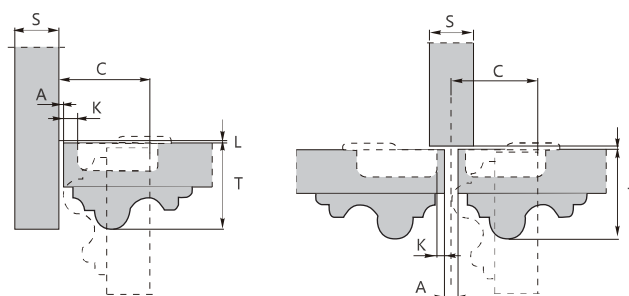
Projection of the door

Projection of the door from the cabinet side at the max opening. The figures are based on a straight arm hinge, H=0mm thickness of mounting plate and K, value =3mm.

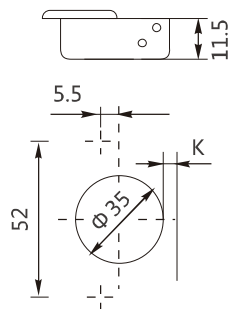


"C" value

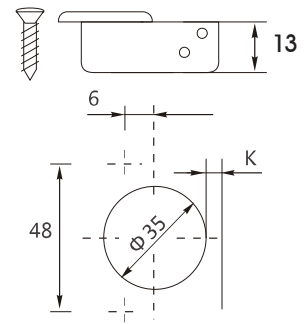
With this formula you can obtain the max. Thickness of the moulded door that can be opened without touching adjacent carcass sides, doors or walls, whilst bearing in mind the above L-K-T values.



Ø 35mm Hinge cup types



Use these formulas to determine the type of hinge arm, the drilling distance "K" and the height of the mounting plate "H" which is necessary to solve each application problem.



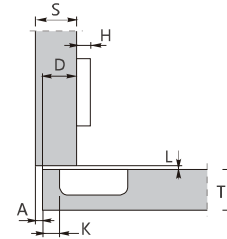
Stainless steel hinge with soft stop system 104°

Full Overlay C=0

COD. 610-SS304



$$H = 12 + K - (D)$$

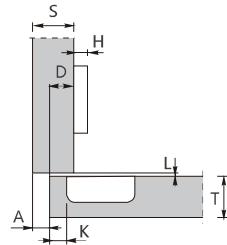


Half overlay C=9

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$$H = 3 + K - (D)$$



Inset C=17

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$$H = 6 + K + (A)$$

